

A Proposal on Nuclear Disarmament and Non-Proliferation Policy from Japan  
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# Nuclear Fuel Cycle in East Asia

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## Conclusions (tentative)

- According to the official plan, total nuclear capacity in E. Asia could reach to ~280GWe.
- We compare total cost of four options (“all national” “regional center” “international purchase” and “Stockpile”).
- For both “enrichment” and “reprocessing”, we found:
  - “all national” case is most expensive
  - “international purchase” is least expensive
  - “regional center” is more likely to be expensive than “international purchase”, but could be as economical as “international purchase” if nuclear power grow as officially planned.
  - “Stockpile” option is more expensive than “International purchase” for LEU, but “dry cask storage” is least expensive of all options for spent fuel management.

# Nuclear Fuel Cycle in East Asia (1)

## --Enrichment Program--

- Only Japan has commercial plant (1,050 tSWU/y)
  - China has two plants for dual-purpose (1,500tSWU/y)
  - Japan is planning to expand its capacity to 1,500 tSWU/y
  - Currently, no additional plant is being planned
- It is likely that enrichment demand will still largely be met by international market

# Nuclear Fuel Cycle in East Asia (2)

## --Reprocessing and Spent Fuel Management--

- Only Japan has a commercial reprocessing plant at Rokkasho (800 tHM/y, under construction)
- China is planning to build a plant (800 tHM/y) from 2025 by AREVA
- No commercial reprocessing plant is being planned, but pressure to reprocess spent fuel is likely to increase
- Under the bi-lateral agreement with the US, only Japan is allowed to reprocess (not allowed for ROK and Taiwan(Chinese Taipei))

# Nuclear Fuel Cycle in East Asia (3)

## --R&D programs--

- Only Japan has full fuel cycle R&D facilities
  - Japan developed its own fast reactor and enrichment R&D facilities, but imported French reprocessing technology
  - Japan has a small pyro-processing program, transferred from the US, but its main hot-experiments are done in Europe
- ROK has built a small pyro-processing pilot plant, but needs prior consent from the US to conduct hot-experiments using spent fuel

# Material Balance in East Asia up to 2030

East Asia: Japan, ROK, China, and Taiwan

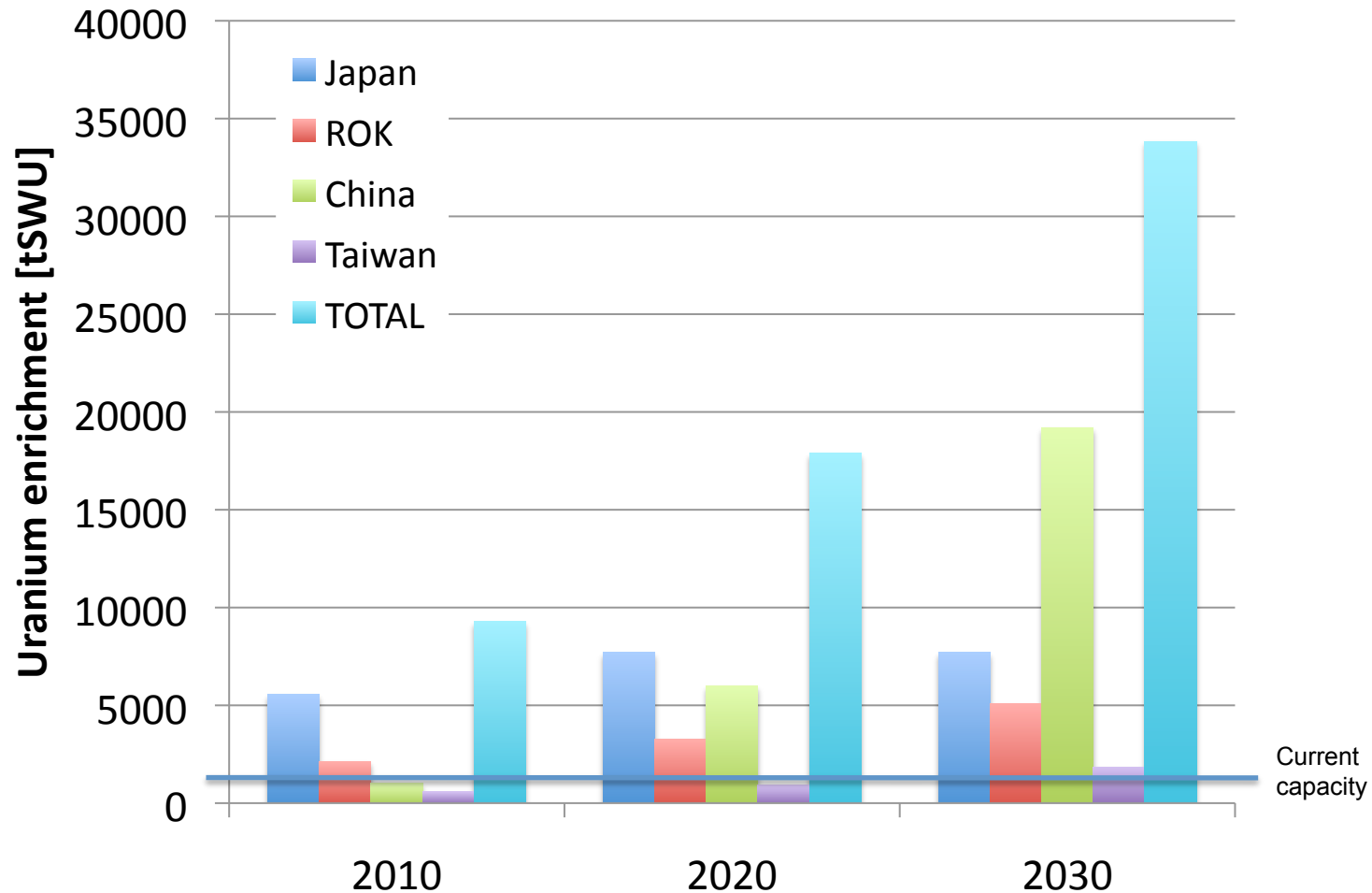
<b>Nuclear capacity (GWe)</b>	2010	2020	2030
Japan	46.2	64.2	64.2
ROK	17.7	27.3	42.3
China	8.6	50.0	160.0
Taiwan	4.9	7.6	15.4

$$Fresh\ Fuel\ [MTHM, UO_2] = \frac{10^3 \times Nuclear\ capacity[GWe] \times Load\ factor[\%] \times 365[d]}{Thermal\ efficiency[\%] \times Burn\ up\ ratio[MWd/tHM]}$$

## Characteristics of nuclear reactor and fuel cycle

Load factor	0.9
Thermal efficiency	0.349
Specific power (kW/kgHM)	40
Burnup (MWd/tHM)	50,000
Enrichment (%)	4.5
Tail assay (%)	0.3
Fuel Fabrication loss (%)	0.5
Conversion loss (UF <sub>6</sub> to UO <sub>2</sub> ) (%)	0.5
Conversion loss (U <sub>3</sub> O <sub>8</sub> to UF <sub>6</sub> ) (%)	0.5

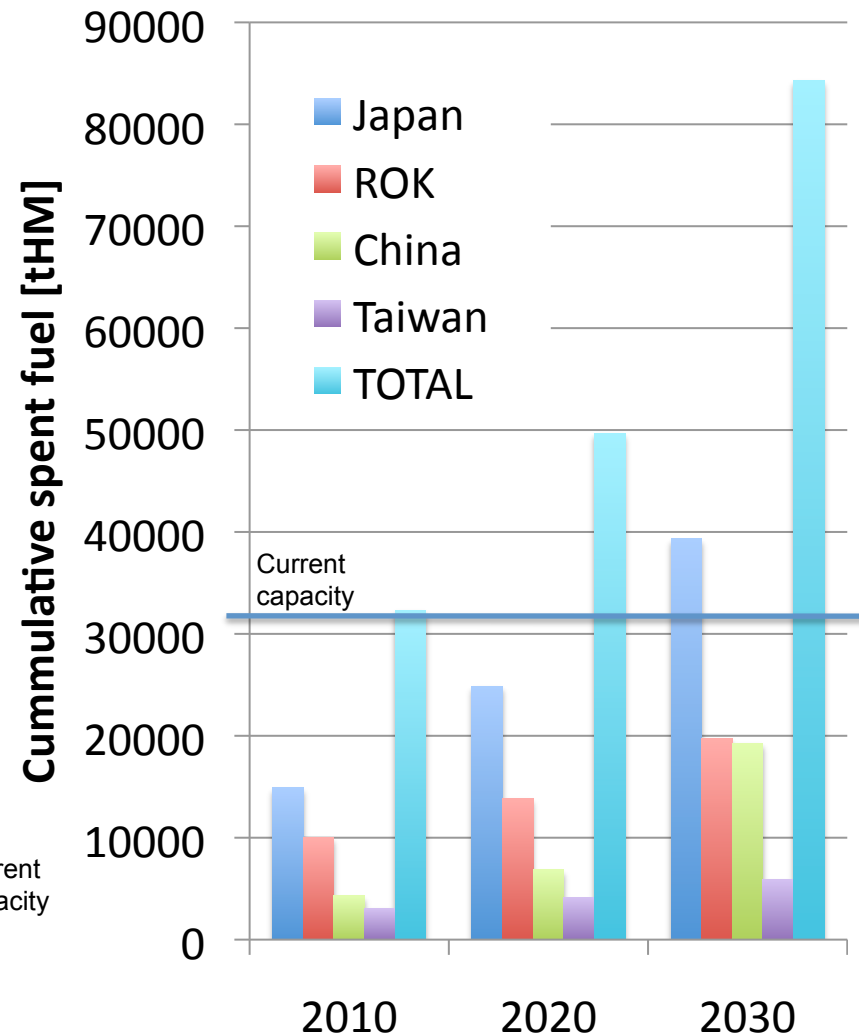
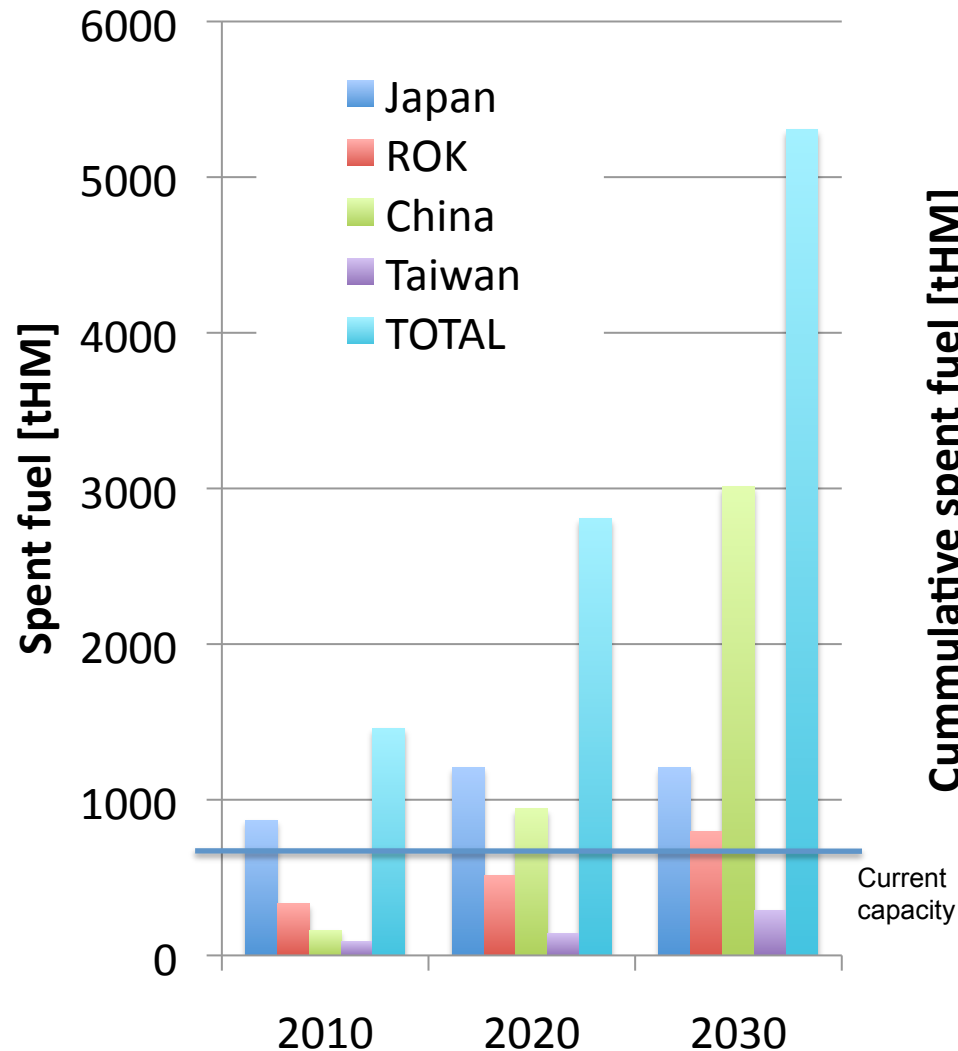
# Enrichment Uranium demand up to 2030



34,000 tSWU is needed until 2030.

Currently, only Japan has a plant (1,050tSWU).

# Spent nuclear fuel arising up to 2030



5,300tHM of spent fuel will be arising until 2030.  
 Now, only Japan has reprocessing plant (800tHM).  
50 tPu/y will be separated in 2030 if all spent fuel is reprocessed.

800 tPu will be accumulated until 2030 if all spent fuel is reprocessed.(without any recycling)

# Cost comparison of nuclear fuel cycle

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| <ul style="list-style-type: none"> <li>• <b>Frontend</b> <ul style="list-style-type: none"> <li>– <b>Case 1: Domestic plant by each country</b></li> <li>– <b>Case 2: Regional center</b></li> <li>– <b>Case 3: Purchase</b></li> <li>– <b>Case 4: Stockpile by each country</b></li> </ul> </li> </ul> | <ul style="list-style-type: none"> <li>• <b>Backend</b> <ul style="list-style-type: none"> <li>– <b>Case 1: Reprocessing by each country</b></li> <li>– <b>Case 2: Regional reprocessing center</b></li> <li>– <b>Case 3: Reprocessing contract</b></li> <li>– <b>Case 4: Storage by each country</b></li> </ul> </li> </ul> |
|---|--|

Unit cost	Case 1	Case 2	Case 3	Case 4	
	Domestic plant	Regional center	Purchase	Stockpile: LEU	Stockpile: Fabricated fuel
Natural uranium (USD/kgU)	100	100	100	100	100
Conversion (USD/kgU)	10	10	10	10	10
Enrichment service (USD/kgSWU)	<b>300</b>	<b>&lt; 100 ?</b>	100	<b>100 (+3 year)</b>	100
Conversion (USD/kgU)	10	10	10	10	10
Fresh fuel fabrication (USD/kgU)	240	240	240	240	<b>240 (+3 year)</b>

	Case 1	Case 2	Case 3	Case 4
	Domestic plant	Regional center	Contract	Dry storage
Reprocessing (USD/kgHM)	<b>3000</b>	<b>&lt;1000 ?</b>	<b>1000</b>	0
Spent fuel dry storage (USD/kgHM)	0	0	0	<b>300</b>

# Cost comparison of nuclear fuel cycle (as of 2030)

